

UNITED STATES STANDARD SHEET-METAL GAUGE

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Department of Commerce and Labor

BUREAU OF STANDARDS

Washington

BUREAU CIRCULAR NO. 18

May 15, 1909.

For the information of those concerned the provisions of an act of Congress approved March 3, 1893 (27 Stat. L., 746), establishing a uniform standard for sheet and plate iron in the United States, are reprinted.

A variation of  $2\frac{1}{2}$  per cent either way is permitted, so that the excessive number of decimal places in the "approximate" equivalents is undue refinement for the practical purposes for which the act was established. Moreover, the values in some cases are beyond the limits of measurement of the highest precision. For these reasons and greater convenience in use, the figures not usually required in view of the tolerance are printed in smaller type.

S. W. STRATTON,  
*Director.*

Approved:  
CHARLES NAGEL,  
*Secretary.*

AN ACT ESTABLISHING A STANDARD GAUGE FOR SHEET AND PLATE IRON AND STEEL.

*Be it enacted by the Senate and House of Representatives of the United States of America in Congress assembled,* That for the purpose of securing uniformity, the following is established as the only standard gauge for sheet and plate iron and steel in the United States of America, namely:

Number of gauge	Approximate thickness in fractions of an inch	Approximate thickness in decimal parts of an inch	Approximate thickness in millimeters	Weight per square foot in ounces avoirdupois	Weight per square foot in pounds avoirdupois	Weight per square foot in kilograms	Weight per square meter in kilograms	Weight per square meter in pounds avoirdupois
0000000	1-2	.5	12.7	320	20.00	9.072	97.65	215.28
000000	15-32	.46 <sup>875</sup>	11.90 <sup>625</sup>	300	18.75	8.505	91.55	201.82
00000	7-16	.43 <sup>75</sup>	11.1 <sup>125</sup>	280	17.50	7.983	85.44	188.37
0000	13-32	.40 <sup>625</sup>	10.31 <sup>875</sup>	260	16.25	7.371	79.33	174.91
000	3-8	.375	9.5 <sup>25</sup>	240	15	6.804	73.24	161.46
00	11-32	.34 <sup>375</sup>	8.73 <sup>125</sup>	220	13.75	6.237	67.13	148.00
0	5-16	.31 <sup>25</sup>	7.9 <sup>375</sup>	200	12.50	5.67	61.03	134.55
1	9-32	.281 <sup>25</sup>	7.14 <sup>375</sup>	180	11.25	5.103	54.93	121.09
2	17-64	.265 <sup>625</sup>	6.74 <sup>6875</sup>	170	10.625	4.819	51.88	114.37
3	1-4	.25	6.35	160	10	4.536	48.82	107.64
4	15-64	.234 <sup>375</sup>	5.95 <sup>3125</sup>	150	9.375	4.252	45.77	100.91
5	7-32	.218 <sup>75</sup>	5.55 <sup>625</sup>	140	8.75	3.969	42.72	94.18
6	13-64	.203 <sup>125</sup>	5.15 <sup>9375</sup>	130	8.125	3.685	39.67	87.45
7	3-16	.187 <sup>5</sup>	4.7 <sup>625</sup>	120	7.5	3.402	36.62	80.72
8	11-64	.171 <sup>875</sup>	4.36 <sup>5625</sup>	110	6.875	3.118	33.57	74.00
9	5-32	.156 <sup>25</sup>	3.96 <sup>875</sup>	100	6.25	2.835	30.52	67.27
10	9-64	.140 <sup>625</sup>	3.57 <sup>1875</sup>	90	5.625	2.552	27.46	60.55
11	1-8	.125	3.17 <sup>5</sup>	80	5	2.268	24.41	53.82
12	7-64	.109 <sup>375</sup>	2.77 <sup>8125</sup>	70	4.375	1.984	21.36	47.09
13	3-32	.093 <sup>75</sup>	2.38 <sup>125</sup>	60	3.75	1.701	18.31	40.36
14	5-64	.078 <sup>125</sup>	1.98 <sup>4375</sup>	50	3.125	1.417	15.26	33.64
15	9-128	.070 <sup>3125</sup>	1.78 <sup>59375</sup>	45	2.81 <sup>25</sup>	1.276	13.73	30.27
16	1-16	.062 <sup>5</sup>	1.58 <sup>75</sup>	40	2.5	1.134	12.21	26.91
17	9-160	.056 <sup>25</sup>	1.42 <sup>875</sup>	36	2.25	1.021	10.99	24.22
18	1-20	.05	1.27	32	2	.9072	9.765	21.53

Number of gauge	Approximate thickness in fractions of an inch	Approximate thickness in decimal parts of an inch	Approximate thickness in millimeters	Weight per square foot in ounces avoirdupois	Weight per square foot in pounds avoirdupois	Weight per square foot in kilograms	Weight per square meter in kilograms	Weight per square meter in pounds avoirdupois
19	7-160	.04375	1.11 <sup>125</sup>	28	1.75	.79 <sup>38</sup>	8.544	18.84
20	3-80	.0375	.95 <sup>25</sup>	24	1.50	.68 <sup>04</sup>	7.324	16.15
21	11-320	.034375	.87 <sup>3125</sup>	22	1.375	.62 <sup>37</sup>	6.713	14.80
22	1-32	.03125	.79 <sup>3750</sup>	20	1.25	.56 <sup>7</sup>	6.103	13.46
23	9-320	.028125	.71 <sup>4375</sup>	18	1.125	.51 <sup>03</sup>	5.493	12.11
24	1-40	.025	.63 <sup>5</sup>	16	1	.45 <sup>36</sup>	4.882	10.76
25	7-320	.021875	.55 <sup>5625</sup>	14	.875	.39 <sup>69</sup>	4.272	9.42
26	3-160	.01875	.47 <sup>625</sup>	12	.75	.34 <sup>02</sup>	3.662	8.07
27	11-640	.0171875	.43 <sup>65625</sup>	11	.6875	.31 <sup>19</sup>	3.357	7.40
28	1-64	.015625	.39 <sup>6875</sup>	10	.625	.28 <sup>35</sup>	3.052	6.73
29	9-640	.0140625	.357 <sup>1875</sup>	9	.5625	.255 <sup>1</sup>	2.746	6.05
30	1-80	.0125	.317 <sup>5</sup>	8	.5	.22 <sup>68</sup>	2.441	5.38
31	7-640	.0109375	.277 <sup>8125</sup>	7	.4375	.198 <sup>4</sup>	2.136	4.71
32	13-1280	.01015625	.257 <sup>96875</sup>	6 <sup>1</sup> / <sub>2</sub>	.40625	.184 <sup>3</sup>	1.983	4.37
33	3-320	.009375	.238 <sup>125</sup>	6	.375	.170 <sup>1</sup>	1.831	4.04
34	11-1280	.00859375	.218 <sup>28125</sup>	5 <sup>1</sup> / <sub>2</sub>	.34375	.155 <sup>9</sup>	1.678	3.70
35	5-640	.0078125	.198 <sup>4375</sup>	5	.3125	.141 <sup>7</sup>	1.526	3.36
36	9-1280	.00703125	.178 <sup>59375</sup>	4 <sup>1</sup> / <sub>2</sub>	.28125	.127 <sup>6</sup>	1.373	3.03
37	17-2560	.006640625	.168 <sup>671875</sup>	4 <sup>1</sup> / <sub>4</sub>	.265625	.120 <sup>5</sup>	1.297	2.87
38	1-160	.00625	.158 <sup>75</sup>	4	.25	.113 <sup>4</sup>	1.221	2.69

And on and after July first, eighteen hundred and ninety-three, the same and no other shall be used in determining duties and taxes levied by the United States of America on sheet and plate iron and steel. But this act shall not be construed to increase duties upon any articles which may be imported.

SEC. 2. That the Secretary of the Treasury is authorized and required to prepare suitable standards in accordance herewith.

SEC. 3. That in the practical use and application of the standard gauge hereby established variation of two and one-half per cent either way may be allowed.

Approved March 3, 1893.



